



# **SC100-1**

## Handheld Barcode Scanner

---

## **Programming Manual**



---

# Introduction

This product is 1D laser barcode scanner, also known as barcode reader or barcode gun scanner, is a technical equipment to read barcode information, by adopting optics theory, decoding and then transferring the information to computer terminal devices via the data cable, widely used in supermarket barcode billing, logistics barcode tracking, books ISBN barcode management, document barcodes voucher recording, industrial automation applications.

This scanner adopts ARM 32bits CPU, full-featured, rich in decoding barcodes types, including: Industrial 25; Standard 25; Matrix 25; China post 25; Interleave 25; Code 11; Codebar; MSI/Plessey; UK/Plessey; Code39; Standard 39; Code 39 full ASCII; Code 32; Code 93; Code 128; UPC-A; UPC-E; EAN-13; EAN-8; EAN/UPC+2/+5; ISBN; ISSN; GS1-RSS14; GS1-limited; GS1-Expanded; GS1 STACK (GS1 is optional) etc.

One scanner supports KB, USB-HID, RS232, USB-Virtual COM interfaces all (with interface automatic judgment), supports USB online firmware upgrade (DFU), supports serial command trigger and configuration (need to refer to other manuals), compatible with USB2.0, USB3.0, Windows NT, 2000, XP, WIN7, WIN8 etc.

Before using the product, please read this manual carefully. Any help is needed, please contact us or our distributors. We will certainly be happy to help you.

---

---

# CONTENTS

|  |    |
|--|----|
| <b>1. Getting Started</b>                        | 1  |
| <b>2. Setup Procedure</b>                        | 2  |
| <b>3. Default Setting</b>                        | 3  |
| <b>4. Interface Selection</b>                    | 3  |
| <b>5. Keyboard Interface</b>                     | 4  |
| 5-1. Function code selection                     | 4  |
| 5-2. Language                                    | 5  |
| 5-3. KB clock                                    | 6  |
| <b>6. RS-232 Interface</b>                       | 6  |
| 6-1. Baud Rate                                   | 6  |
| 6-2. Data bits                                   | 7  |
| 6-3. Parity                                      | 8  |
| 6-4. Stop bits                                   | 8  |
| 6-5. Hand shaking                                | 9  |
| 6-6. COM port switch configuration               | 10 |
| <b>7. Data Format</b>                            | 11 |
| 7-1. Code ID                                     | 11 |
| 7-2. Terminator                                  | 11 |
| 7-3. Febraban transfer function                  | 12 |
| 7-4. Data interception                           | 12 |
| 7-5. Caps lock                                   | 13 |
| 7-6. Barcode data inversion                      | 13 |
| 7-7. Set the barcode length as prefix (2 digits) | 13 |
| 7-8. Prefix and Suffix for all codes             | 14 |
| 7-9. Reading length setting for all codes        | 14 |
| <b>8. Barcode Setting</b>                        | 15 |
| 8-1. Industrial 2 of 5                           | 15 |
| 8-2. Standard 2 of 5                             | 16 |
| 8-3. Chinese postal 2 of 5                       | 17 |
| 8-4. Interleaved 2 of 5                          | 18 |
| 8-5. Matrix 2 of 5                               | 19 |
| 8-6. Codabar                                     | 20 |
| 8-7. Code MSI                                    | 21 |
| 8-8. UK/Plessey                                  | 22 |
| 8-9. Code 11                                     | 23 |
| 8-10. Code 93                                    | 24 |
| 8-11. Code 39                                    | 25 |
| 8-12. Supplements +2/+5                          | 27 |
| 8-13. UPC-A                                      | 28 |
| 8-14. UPC-E                                      | 29 |

---

---

|   |           |
|---|-----------|
| 8-15. EAN-13.....                                   | 30        |
| 8-16. EAN-8.....                                    | 33        |
| 8-17. Code 128.....                                 | 34        |
| 8-18. GS1.....                                      | 35        |
| 8-19. Black and White Inverse Code.....             | 36        |
| <b>9. Scan Mode.....</b>                            | <b>37</b> |
| <b>10. Redundancy.....</b>                          | <b>38</b> |
| <b>11. Automatic induction.....</b>                 | <b>38</b> |
| <b>12. Beep Tones.....</b>                          | <b>39</b> |
| <b>13. Data Delay.....</b>                          | <b>41</b> |
| <b>14. Barcode Classification Length Limit.....</b> | <b>41</b> |
| <b>15. Barcode Classification Before Suffix...</b>  | <b>44</b> |
| <b>16. Version.....</b>                             | <b>48</b> |
| <b>17. Appendix.....</b>                            | <b>49</b> |
| 17-11. Pin assignment.....                          | 49        |
| 17-12. Default barcode parameter settings table     | 50        |
| 17-13. Default setting table.....                   | 51        |
| 17-14. ASCII TABLE.....                             | 52        |
| 17-15. FULL ASCII TABLE .....                       | 54        |

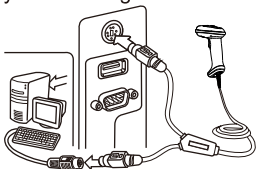
---

---

# 1. Getting Started

## ☑ Installing keyboard wedge scanner

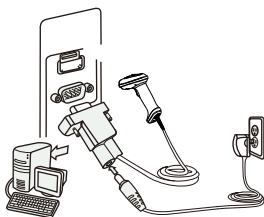
1. Make sure that the scanner has the correct cable for your system.
2. Turn off the power of the system. (or PC)
3. Unplug the keyboard from the system.
4. Connect Y cable to the system and keyboard.
5. Turn on the power of the system.
6. If the indicator LED lights up, buzzer sounds, the scanner is ready for reading.



Keyboard interface

## ☑ Installing the RS-232 interface scanner

1. Make sure there is power supply for the scanner.
2. Connect the cable to the RS-232C port of the device.
3. Make sure the host device has communication program (Xcom, program, Hyperterminal) before transmitting data.



RS-232 interface

## ☑ Installing an USB interface scanner (connect two ends, the windows will detect automatically)

---

## 2. Setup Procedure

The general procedure to program is as follows.

1. Scan the command barcode "Start".
2. Scan one or more parameters.
3. Scan the command barcode "End" to finish procedure.

Example 1. To set the RS232 parameters to 9600,8,0,1.

1. Scan the barcode "Start".
2. Scan "9600" "8" "0" "1".
3. Scan the barcode "End".

Example 2. To set additional digit for UPC/EAN.

1. Scan the barcode "Start".
2. Scan "Addenda 5 digit Enable"
3. Scan the barcode "End".

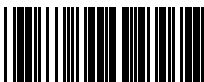
Remark:

1. "Reserved" is reserved for firmware
2. This manual is subjected to change without notice.



Start

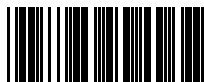
### 3. Default Setting



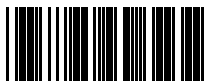
Default

“\*” denotes default setting

### 4. Interface Selection



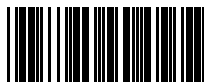
\*AUTO



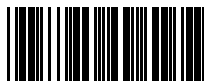
KB/USB-HID



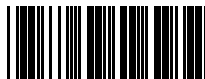
RS232/ USB Virtual serial port  
(driver is needed for virtual serial port)



Reserved 1



Reserved 2



End

## 5. Keyboard Interface

### 5-1. Funtion code selection



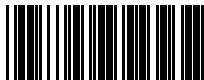
\*Function keyboard ON



Function keyboard OFF



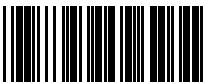
Number lock ON



\*Number lock OFF

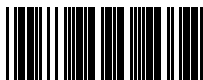


Capslock ignore ON



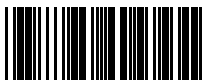
\*Capslock ignore OFF



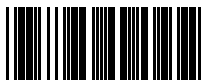


Start

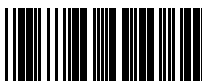
## 5-2. Language



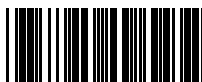
\*US



French



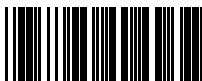
German



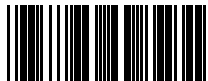
English



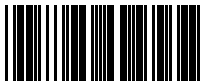
Turkey-Q



Danish



Japanese



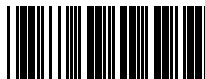
Spanish (International)



Italian

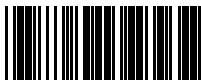


Universal language

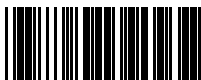


End

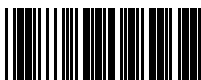
### 5-3. KB clock



\*10K



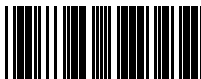
20K



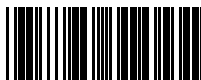
30K

## 6. RS-232 Interface

### 6-1. Baud Rate



1200



2400



4800



\*9600



Start



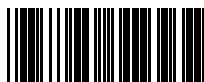
14400



19200



28800



38400



57600



115200

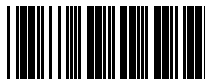
## 6-2. Data bits



7bit



\*8bit



End

### 6-3. Parity



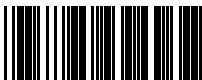
\*None



Odd



Even



Reserved 1



Reserved 2

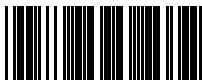
### 6-4. Stop bits



\*1bit

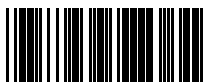


2bit

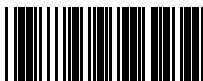


Start

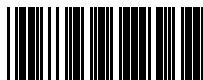
## 6-5. Hand shaking



NAK ON



\*NAK OFF



CTS/RTS ON



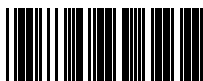
\*CTS/RTS OFF



XON/XOFF ON



\*XON/XOFF OFF



Repeat scan delay (1~255)

Example: If scanner needs 150ms of delay

$$\text{Delay time } T = N * 10$$

$$150\text{ms} = N * 10$$

$$N = 15$$

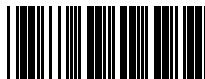
So scan: "Start" "Repeat scan delay" "0" "1" "5" "END".

XON: 0X11

XOFF: 0X13

ACK: 0X06

NAK: 0X15



End

## 6-6. COM port switch configuration



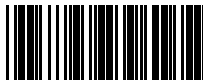
\*COM control master  
switch ON



COM control master  
switch OFF



\*COM trigger ON



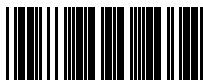
COM trigger OFF



\*COM beep ON



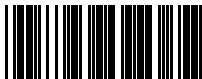
COM beep OFF



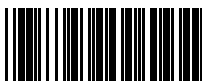
Start

## 7. Data Format

### 7-1. Code ID

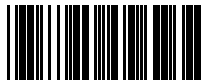


ON



\*OFF

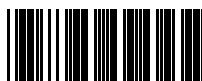
### 7-2. Terminator



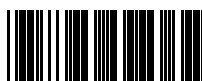
None



Tab(0X0D+0X0A)



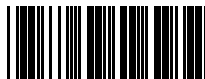
\*Enter(0X0D)



Space(0X20)



Return(0X0A)

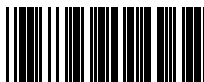


End

### 7-3. Febraban transfer function

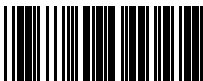


Febraban ON

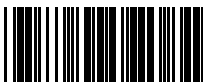


\*Febraban OFF

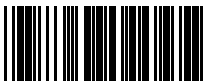
### 7-4. Data interception



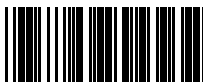
\*Not intercept



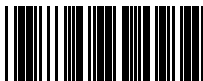
Intercept from left to right



Intercept from right to left



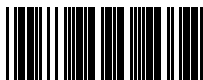
Data interception  
starting digit



Data interception  
ending digit

Example:barcode "0123456", need to intercept "234".  
Scan "Start" "Data interception starting digit" "0" "0"  
"3" "data intercept ending digit" "0" "0" "5" "Intercept  
from left to right" "End".



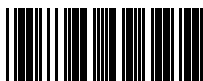


Start

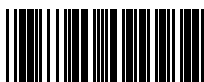
#### 7-5. Caps lock



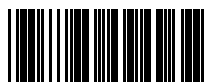
\*Original data



Upper case compulsive

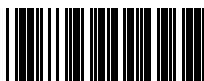


Lower case compulsive



Upper and lower case  
convert compulsive

#### 7-6. Barcode data inversion



ON



\*OFF

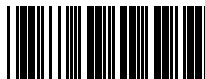
#### 7-7. Set the barcode length as prefix (2 digits)



ON

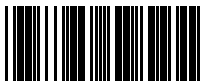


\*OFF

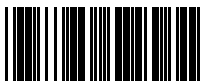


End

## 7-8. Prefix and Suffix for all codes



Prefix for all codes

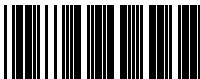


Suffix for all codes

Example: add “SN” prefix to all codes.

Scan “Start” “Prefix for all codes” “S” “N” “Prefix for all codes” “End”.

## 7-9. Reading length setting for all codes



Minimum length for all codes



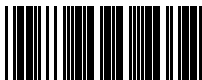
Maximum length for all codes

Reading length setting for all codes is used to limit the barcode length that can be read (is subjected to the data length).

For example: set the reading length as 5-10 digit.

Scan “Start” “Minimum length for all codes” “0” “0” “5” “Maximum length for all codes” “0” “1” “0” “End”.

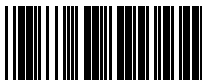
After that, any barcodes shorter than 5 digits or longer than “10” digits can not be read successfully.



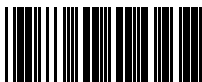
Start

## 8. Barcode Setting

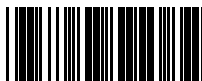
### 8-1. Industrial 2 of 5



Industrial 2 of 5 enable



\*Industrial 2 of 5 disable



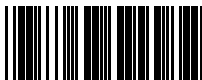
Verify check



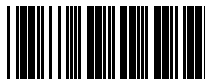
\*Not verify check



Verify check transmit

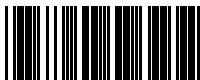


\*Verify check not transmit

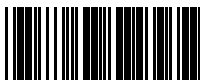


End

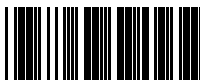
## 8-2. Standard 2 of 5



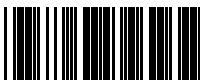
Standard 2 of 5 enable



\*Standard 2 of 5 disable



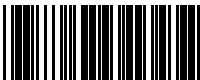
Verify check



\*Not verify check



Verify check transmit



\*Verify check not transmit

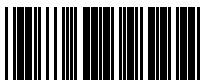


Start

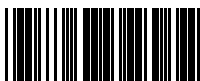
### 8-3. Chinese postal 2 of 5



Chinese postal 2 of 5 enable



\*Chinese postal 2 of 5 disable



Verify check



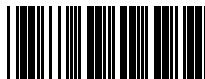
\*Not verify check



Verify check transmit

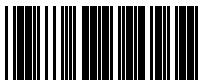


\*Verify check not transmit

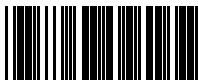


End

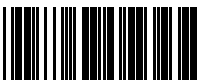
#### 8-4. Interleaved 2 of 5



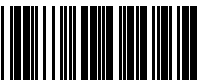
\*Interleaved 2 of 5 enable



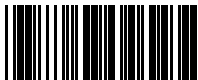
Interleaved 2 of 5 disable



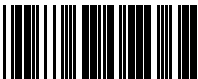
Verify check



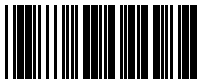
\*Not verify check



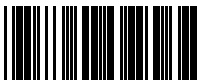
Verify check transmit



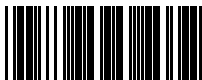
\*Verify check not transmit



\*Transmit the first "0"

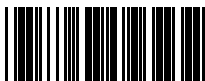


Not transmit the first "0"



Start

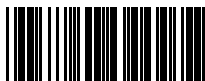
## 8-5. Matrix 2 of 5



Matrix 2 of 5 enable



\*Matrix 2 of 5 disable



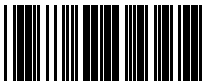
Verify check



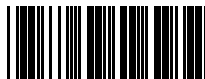
\*Not verify check



Verify check transmit



\*Verify check not transmit

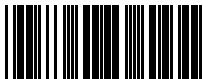


End

## 8-6. Codabar



\*Codabar enable



Codabar Disable



Verify check



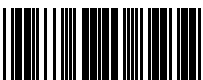
\*Not verify check



Verify check transmit



\*Verify check not transmit



Transmit start & stop digit



\*Not transmit start & stop digit

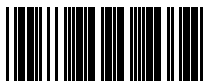


\*Transmit start & stop  
ABCD/ABCD



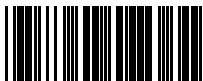
Transmit start & stop  
ABCD/TN\*E



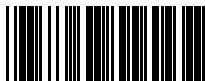


Start

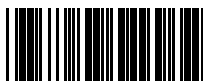
## 8-7. Code MSI



Code MSI enable



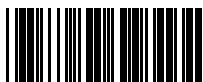
\*Code MSI disable



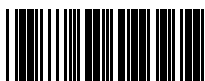
Verify check



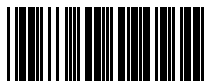
\*Not verify check



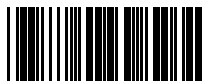
\*Verify the second check digit



Not verify the second  
check digit



Verify the first check  
digit MOD11



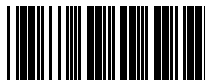
\*Verify the first check  
digit MOD10



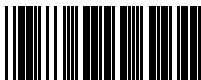
Verify the second check  
digit MOD11



\*Verify the second check  
digit MOD10



End



Verify check transmit

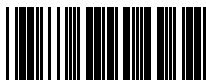


\*Verify check not transmit

## 8-8. UK/Plessey



\*Code UK enable



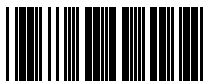
Code UK disable



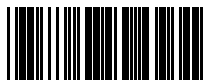
\*Verify check



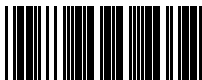
Not verify check



Verify check transmit

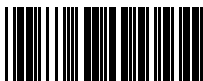


\*Verify check not transmit

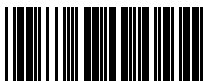


Start

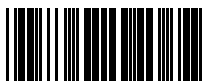
## 8-9. Code 11



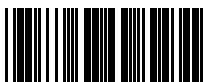
Code 11 enable



\*Code 11 disable



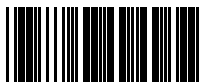
Verify check



\*Not verify check



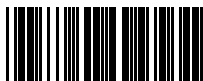
\*Verify the second check digit



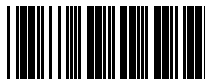
Not verify the second  
check digit



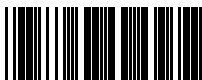
Verify the first check  
digit MOD09



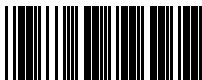
\*Verify the first check  
digit MOD10



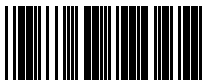
End



Verify the second check  
digit MOD09



\*Verify the second check  
digit MOD10



Verify check transmit



\*Verify check not transmit

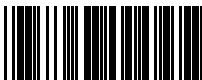
## 8-10. Code 93



\*Code 93 enable



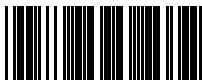
Code 93 disable



Verify check

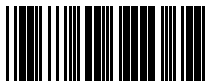


\*Not verify check

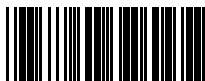


Start

## 8-11. Code 39



\*Code 39 enable



Code 39 disable



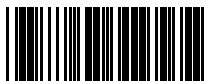
Verify check



\*Not verify check



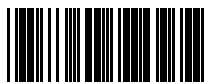
\*Full ASCII 39



Standard 39



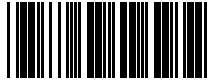
Verify check transmit



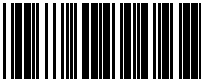
\*Verify check not transmit



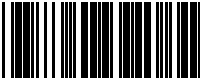
Transmit start & stop\*



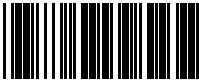
End



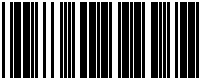
\*Not transmit start & stop\*



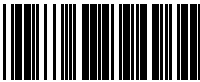
Code 32 enable



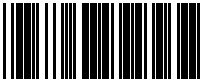
\*Code 32 disable



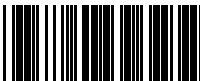
Transmit code 32 prefix A



\*Not transmit code 32 prefix A



Transmit code 32  
checking digit

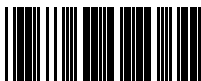


\*Not transmit code 32  
checking digit

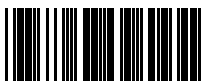


Start

## 8-12. Supplements +2/+5



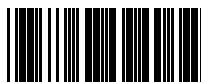
Addenda 2 digit enable



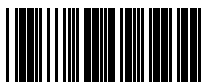
\*Addenda 2 digit disable



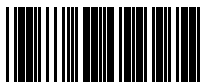
Addenda 5 digit enable



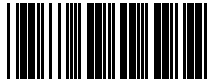
\*Addenda 5 digit disable



Space Separator enable

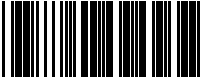


\*Space Separator disable

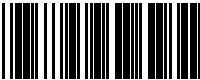


End

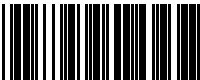
### 8-13. UPC-A



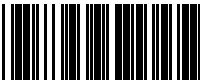
\*UPC-A enable



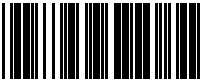
UPC-A disable



\*Transmit leading digit



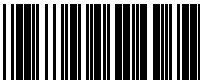
Not transmit leading digit



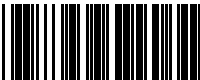
Convert to EAN-13



\*Not convert to EAN-13

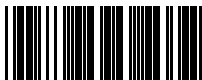


\*Transmit checking digit



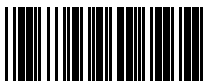
Not transmit checking digit





Start

## 8-14. UPC-E



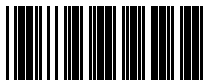
\*UPC-E enable



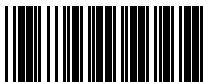
UPC-E disable



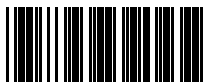
\*Transmit leading digit "0"



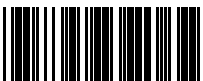
Not transmit leading digit "0"



Convert to UPC-A



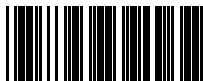
\*Not convert to UPC-A



Convert to EAN-13



\*Not convert to EAN-13

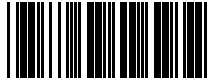


\*Transmit checking digit



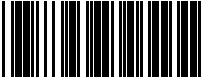
Not transmit checking digit

Remark: if "Covert to UPC-A" and "Convert to EAN-13" are enabled both, in actuality convert to EAN-13.

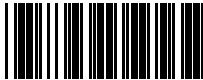


End

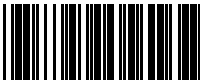
## 8-15. EAN-13



\*EAN-13 enable



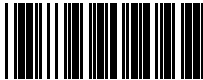
EAN-13 disable



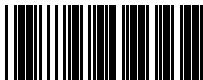
\*Transmit leading digit



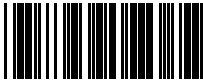
Not transmit leading digit



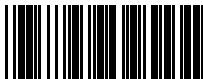
\*Transmit second digit



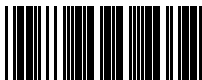
Not transmit second digit



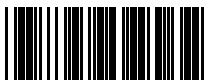
ISBN enable



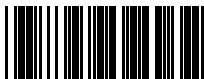
\*ISBN disable



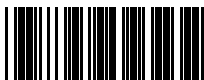
Start



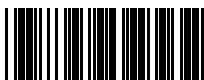
ISSN enable



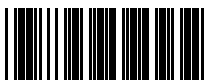
\*ISSN disable



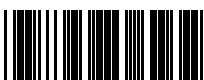
Addendum mandatory  
for 378\_379



\*Not addendum mandatory  
for 378\_379



Addendum mandatory  
for 978\_977



\*Not addendum mandatory  
for 978\_977

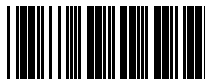


Addendum mandatory  
for 434\_439

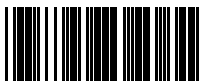


\*Not addendum mandatory  
for 434\_439

Remark: enable 2 digit or 5 digit addenda on page 27  
before enable "Addendum mandatory" function.



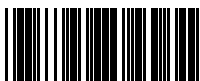
End



Addendum mandatory  
for 419\_414



\*Not addendum mandatory  
for 419\_414



Addendum mandatory for 491



\*Not addendum mandatory  
for 491



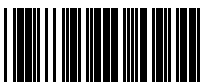
Addendum mandatory  
for 978\_192



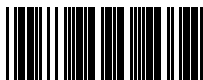
\*Not addendum mandatory  
for 978\_192



\*Transmit checking digit

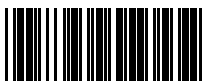


Not transmit checking digit

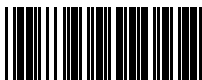


Start

## 8-16. EAN-8



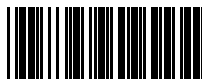
\*EAN-8 enable



EAN-8 disable



Transmit leading digit "0"



\*Not transmit leading digit "0"



Convert to UPC-A



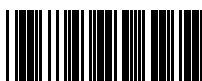
\*Not convert to UPC-A



Convert to EAN-13



\*Not convert to EAN-13

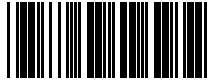


\*Transmit checking digit



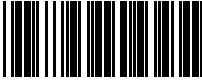
Not transmit checking digit

Remark: if "Covert to UPC-A" and "Convert t EAN-13" are enabled both, in actuality convert to EAN-13.

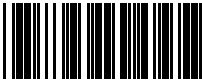


End

## 8-17. Code 128



\*Code 128 enable



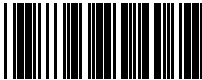
Code 128 disable



UCC 128 enable



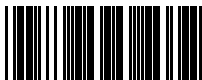
\*UCC 128 disable



Transmit checking digit

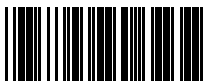


\*Not transmit checking digit



Start

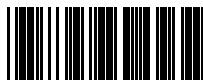
## 8-18. GS1



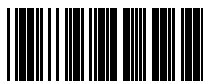
\*GS1 enable



GS1 disable



\*RSS14 enable



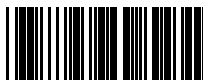
RSS14 disable



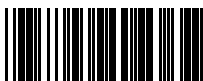
\*AI\_RSS14 enable



AI\_RSS14 disable



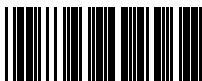
\*Transmit RSS14 checking digit



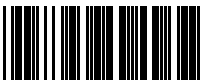
Not transmit RSS14  
checking digit



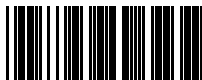
End



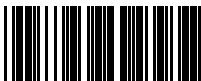
\*RSS Limited enable



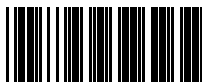
RSS Limited disable



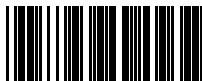
\*AI Limited enable



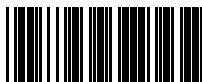
AI Limited disable



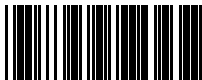
\*Transmit RSS Limited  
checking digit



Not transmit RSS Limited  
checking digit



\*RSS expanded enable



RSS expanded disable

## 8-19. Black and White Inverse Code



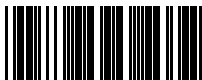
Inverse code reading on  
(Row type codes can not be read)



\*Inverse code reading off

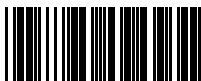
---





Start

## 9. Scan Mode



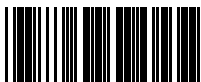
Testing



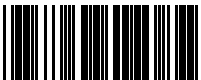
\*Manual mode



Continuous scanning  
(Chang Liang)



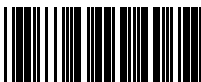
Continuous scanning  
(flashing)



Reserved 1



Reserved 2



Repeat scan delay (1~255)

Example: If scanner needs 300ms of repeat scan delay.

Delay time  $T = N * 10$

$300\text{ms} = N * 10$

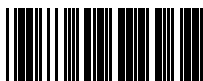
$N = 30$ .

So scan: "Start" "Repeat scan delay" "0" "3" "0" "End".



End

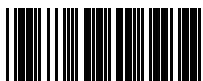
## 10. Redundancy



\*None



2 times

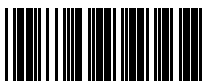


3 times



4 times

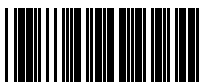
## 11. Automatic induction



\*ON



OFF



Sensitivity setting (1~255)

Remark: Press the button for 10 seconds, the scanner can be switched between "Automatic induction mode" and "Manual scan mode"

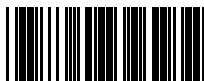


Start

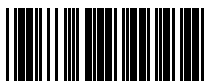
## 12. Beep Tones



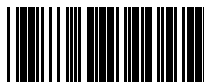
None



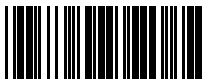
Beep duration short



\*Beep duration medium



Beep duration long



Set as customized duration



Customize duration (0.01~2.55S)

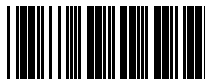
Example: If scanner needs 200ms of customized duration.

$$\text{duration time } T = N * 10$$

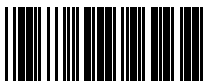
$$200\text{ms} = N * 10$$

$$N = 20.$$

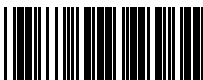
So scan: "Start" "Customize duration" "0" "2" "0" "Set as customized duration" "End".



End



Low



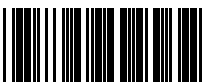
\*Medium



High



Set as customized tone



Customized tone (100-2550 HZ)

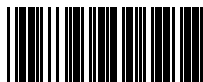
Example: If scanner needs 200HZ of customized tone.

Customized Tone =  $N \times 10$

200HZ =  $N \times 10$

$N = 20$ .

So scan: "Start" "Customized tone" "0" "2" "0" "Set as customized tone" "End".



\*Starting sound on

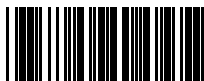


Starting sound off



Start

### 13. Data Delay

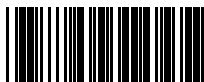


Delay between characters ( $T=N$ )  
(1~255ms)



Barcode delay ( $T=10*N$ )  
(10~2550ms)

### 14. Reading Length for Each Kind of Code



Industrial 2 of 5  
minimum length



Industrial 2 of 5  
maximum length



Standard 2 of 5  
minimum length



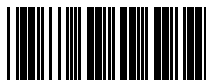
Standard 2 of 5  
maximum length



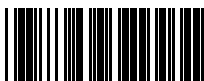
Matrix 2 of 5  
minimum length



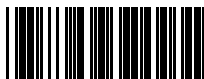
Matrix 2 of 5  
maximum length



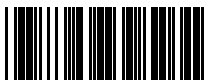
End



Chinese postal 2 of 5  
minimum length



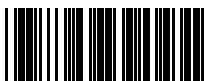
Chinese postal 2 of 5  
maximum length



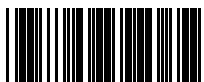
Interleaved 2 of 5  
minimum length



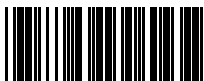
Interleaved 2 of 5  
maximum length



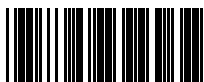
Code 11 minimum length



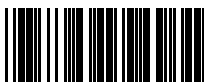
Code 11 maximum length



Codabar minimum length



Codabar maximum length



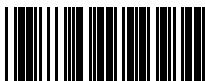
Code MSI minimum length



Code MSI maximum length



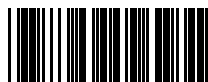
Start



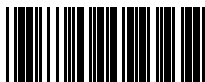
Code UK minimum length



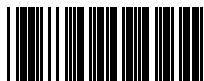
Code UK maximum length



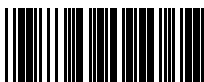
Code 39 minimum length



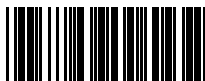
Code 39 maximum length



Code 93 minimum length



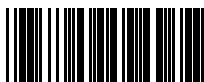
Code 93 maximum length



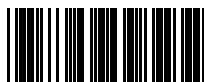
Code 128 minimum length



Code 128 maximum length



Expanded minimum length



Expanded maximum length



End

## 15. Prefix / Suffix for Each Kind of Code



Industrial 2 of 5 prefix



Industrial 2 of 5 suffix



Standard 2 of 5 prefix



Standard 2 of 5 suffix



Matrix 2 of 5 prefix



Matrix 2 of 5 suffix



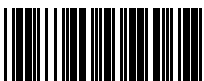
Chinese postal 2 of 5 prefix



Chinese postal 2 of 5 suffix

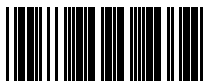


Interleaved 2 of 5 prefix

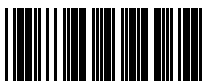


Interleaved 2 of 5 suffix

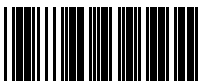




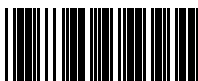
Start



Code 11 prefix



Code 11 suffix



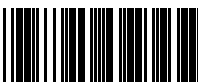
Codabar prefix



Codabar suffix



Code MSI prefix



Code MSI suffix



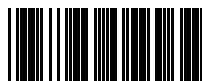
Code UK prefix



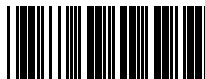
Code UK suffix



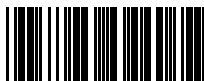
Code 39 prefix



Code 39 suffix



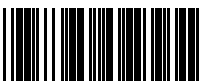
End



Code 93 prefix



Code 93 suffix



Code 128 prefix



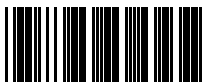
Code 128 suffix



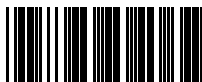
RSS Expanded prefix



RSS Expanded suffix



Code 32 prefix



Code 32 suffix



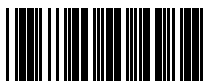
UPC-A prefix



UPC-A suffix



Start



UPC-E prefix



UPC-E suffix



EAN-13 prefix



EAN-13 suffix



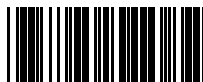
EAN-8 prefix



EAN-8 suffix



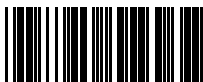
RSS14 prefix



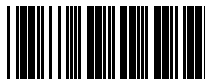
RSS14 suffix



RSS Limited prefix



RSS Limited suffix

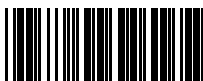


End

## 16. Version



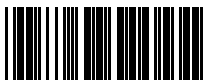
Version



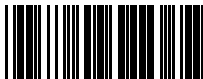
Reserved 1



Reserved 2



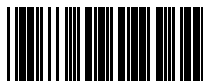
Reserved 3



Reserved 4



Reserved 5



Reserved 6



Reserved 7

---

# 17. Appendix

## 17-1. Pin assingment

| PIN | Function   |
|-----|------------|
| 1   | TXD        |
| 2   | RXD        |
| 3   | RTS        |
| 4   | GND        |
| 5   | PC_DATA/D+ |
| 6   | PC_CLK/D-  |
| 7   | VCC_5V     |
| 8   | KB_CLK     |
| 9   | KB_DATA    |
| 10  | CTS        |

Note: JACK connector for external power  
(Regulated+5Vdc/300mA)



17-2. Default barcode parameter settings table

| TYPES                           | Read | Verify<br>check | Transmit<br>checking digit | Minimun<br>length | Maxnimun<br>length | ID |
|---------------------------------|------|-----------------|----------------------------|-------------------|--------------------|----|
| Industrial 2 of 5               | N    | N               | N                          | 4                 | 64                 | A  |
| Standard 2 of 5                 | N    | N               | N                          | 4                 | 64                 | B  |
| MatriX 2 of 5                   | N    | N               | N                          | 6                 | 64                 | C  |
| Chinese Postal 2 of 5           | N    | N               | N                          | 6                 | 64                 | D  |
| Interleave 2 of 5               | YES  | N               | N                          | 6                 | 64                 | E  |
| Code 11                         | N    | YES             | N                          | 4                 | 64                 | F  |
| Codabar                         | YES  | N               | N                          | 4                 | 64                 | G  |
| Code MSI                        | N    | YES             | N                          | 4                 | 64                 | H  |
| Code UK                         | YES  | YES             | N                          | 1                 | 64                 | I  |
| Code39                          | YES  | N               | N                          | 1                 | 64                 | J  |
| Code32                          | N    | N               | N                          | 8                 | 8                  | N  |
| Code93                          | YES  | YES             | N                          | 1                 | 64                 | K  |
| EAN-13                          | YES  | YES             | N                          | 13                | 13                 | Q  |
| UPC-A                           | YES  | YES             | YES                        | 12                | 12                 | O  |
| EAN-8                           | YES  | YES             | YES                        | 8                 | 8                  | R  |
| UPC-E                           | YES  | YES             | YES                        | 7                 | 7                  | P  |
| Code128                         | YES  | YES             | N                          | 1                 | 100                | L  |
| RSS Truncated                   | YES  | N               | N                          | 14                | 14                 | S  |
| RSS Limited                     | YES  | N               | N                          | 14                | 14                 | T  |
| RSS Expanded                    | YES  | N               | N                          | 1                 | 74                 | M  |
| Gray background denotes default |      |                 |                            |                   |                    |    |

### 17-3. Default setting table

| List | Project Name      | Description                        | Default                    |
|------|-------------------|------------------------------------|----------------------------|
| 1    | Scan mode         |                                    | Manual scan                |
| 2    | Interface setting |                                    | *Automatic                 |
| 3    | KB/USB            | Keyboard language                  | US                         |
| 4    |                   | Function keyboard                  | ON                         |
| 5    |                   | Enable digital keypad              | Disable                    |
| 6    |                   | Cap lock Ignore                    | Not ignore                 |
| 7    |                   | KB clock                           | 10K(slow)                  |
| 8    | RS-232            | Baud rate                          | 9600                       |
| 9    |                   | Data bits                          | 8                          |
| 10   |                   | Parity                             | None                       |
| 11   |                   | Stop bits                          | 1                          |
| 12   |                   | Communication handshake            | None                       |
| 13   |                   | Allow COM settings                 | No                         |
| 14   |                   | COM trigger                        | Disable                    |
| 15   |                   | COM beep                           | Disable                    |
| 16   | Data editing      | Terminator                         | Enter(0x0d)                |
| 17   |                   | Caps lock                          | Original data              |
| 18   |                   | Data inversion                     | Disable                    |
| 19   |                   | CODE ID                            | OFF                        |
| 20   |                   | Data interception                  | All output                 |
| 21   |                   | Overall Prefix and Suffix          | None                       |
| 22   |                   | Overall decoding length limitation | None                       |
| 23   |                   | Character delay                    | None                       |
| 24   |                   | String delay                       | None                       |
| 25   | Beeper settings   | Successful decoding sound tips     | Middle tone, Long duration |
| 26   |                   | Starting sound tips                | ON                         |
| 27   | Other functions   | Repeated                           | None                       |
| 28   |                   | Inverse barcode decoding           | OFF                        |
| 29   |                   | Automatic induction                | ON                         |

Remark: for USB-HID cable, KB cable, and RS232 cable, they can be detected automatically. If using virtual serial port, must configure to "RS232 / USB virtual serial port" (page 3).

---

17-4. ASCII TABLE

| ASCII | HEX | DEC | ASCII | HEX | DEC |
|-------|-----|-----|-------|-----|-----|
| NUL   | 00  | 0   | SP    | 20  | 32  |
| SOH   | 01  | 1   | !     | 21  | 33  |
| STX   | 02  | 2   | "     | 22  | 34  |
| ETX   | 03  | 3   | #     | 23  | 35  |
| EOT   | 04  | 4   | \$    | 24  | 36  |
| ENQ   | 05  | 5   | %     | 25  | 37  |
| ACK   | 06  | 6   | &     | 26  | 38  |
| BEL   | 07  | 7   | '     | 27  | 39  |
| BS    | 08  | 8   | (     | 28  | 40  |
| HT    | 09  | 9   | )     | 29  | 41  |
| LF    | 0A  | 10  | *     | 2A  | 42  |
| VT    | 0B  | 11  | +     | 2B  | 43  |
| FF    | 0C  | 12  | ,     | 2C  | 44  |
| CR    | 0D  | 13  | -     | 2D  | 45  |
| SO    | 0E  | 14  | .     | 2E  | 46  |
| SI    | 0F  | 15  | /     | 2F  | 47  |
| DLE   | 10  | 16  | 0     | 30  | 48  |
| DC1   | 11  | 17  | 1     | 31  | 49  |
| DC2   | 12  | 18  | 2     | 32  | 50  |
| DC3   | 13  | 19  | 3     | 33  | 51  |
| DC4   | 14  | 20  | 4     | 34  | 52  |
| NAK   | 15  | 21  | 5     | 35  | 53  |
| SYN   | 16  | 22  | 6     | 36  | 54  |
| ETB   | 17  | 23  | 7     | 37  | 55  |
| CAN   | 18  | 24  | 8     | 38  | 56  |
| EM    | 19  | 25  | 9     | 39  | 57  |
| SUB   | 1A  | 26  | :     | 3A  | 58  |
| ESC   | 1B  | 27  | ;     | 3B  | 59  |
| FS    | 1C  | 28  | <     | 3C  | 60  |
| GS    | 1D  | 29  | =     | 3D  | 61  |
| RS    | 1E  | 30  | >     | 3E  | 62  |
| US    | 1F  | 31  | ?     | 3F  | 63  |

---



| ASCII | HEX | DEC | ASCII | HEX | DEC |
|-------|-----|-----|-------|-----|-----|
| @     | 40  | 64  | `     | 60  | 96  |
| A     | 41  | 65  | a     | 61  | 97  |
| B     | 42  | 66  | b     | 62  | 98  |
| C     | 43  | 67  | c     | 63  | 99  |
| D     | 44  | 68  | d     | 64  | 100 |
| E     | 45  | 69  | e     | 65  | 101 |
| F     | 46  | 70  | f     | 66  | 102 |
| G     | 47  | 71  | g     | 67  | 103 |
| H     | 48  | 72  | h     | 68  | 104 |
| I     | 49  | 73  | i     | 69  | 105 |
| J     | 4A  | 74  | j     | 6A  | 106 |
| K     | 4B  | 75  | k     | 6B  | 107 |
| L     | 4C  | 76  | l     | 6C  | 108 |
| M     | 4D  | 77  | m     | 6D  | 109 |
| N     | 4E  | 78  | n     | 6E  | 110 |
| O     | 4F  | 79  | o     | 6F  | 111 |
| P     | 50  | 80  | p     | 70  | 112 |
| Q     | 51  | 81  | q     | 71  | 113 |
| R     | 52  | 82  | r     | 72  | 114 |
| S     | 53  | 83  | s     | 73  | 115 |
| T     | 54  | 84  | t     | 74  | 116 |
| U     | 55  | 85  | u     | 75  | 117 |
| V     | 56  | 86  | v     | 76  | 118 |
| W     | 57  | 87  | w     | 77  | 119 |
| X     | 58  | 88  | x     | 78  | 120 |
| Y     | 59  | 89  | y     | 79  | 121 |
| Z     | 5A  | 90  | z     | 7A  | 122 |
| [     | 5B  | 91  | {     | 7B  | 123 |
| \     | 5C  | 92  |       | 7C  | 124 |
| ]     | 5D  | 93  | }     | 7D  | 125 |
| ^     | 5E  | 94  | ~     | 7E  | 126 |
| -     | 5F  | 95  | DEL   | 7F  | 127 |

---

17-5. FULL ASCII TABLE



SOH



HT



STX



LF



ETX



VT



EOT



FF



ENQ



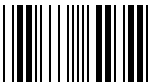
CR



ACK



SO



BEL



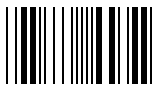
SI



BS



DLE



DC1



DC2



DC3



DC4



NAK



SYN



ETB



CAN



EM



SUB



ESC



FS



GS



RS



US



SPACE



!



“



#



+



\$



,



%



-



&



.



'



/



(



0



)



1



\*



2



3



4



5



6



7



8



9



;



;



<



=



>



?



@



A



B



C



D



E



F



G



H



I



J



K



L



M



N



O



P



Q



R



S



T



U



V



W



X



Y



Z



[



\



]



^



\_



`



a



b



c



d



e



f



g



h



i



j



k



l



m



n



o



p



q



r





s



t



u



v



w



x



y



z



{



|



}



~



F1(@A)



F2(@B)



F3(@C)



F4(@D)



F5(@E)



F6(@F)



F7(@G)



F8(@H)



F9(@I)



F10(@J)



F11(@K)



F12(@L)



HOME(&A)



END(&B)



Cursor Right(&C)



Cursor Left(&D)



Cursor Up(&E)



Cursor Down(&F)



PgUp(&G)



PgDn(&H)



TAB(&I)



Back TAB(&J)



ESC(&K)



ENTER(&L)



Insert(&M)



Delet(&N)



Return(&O)



CTRL ON(&P)



CTRL OFF(&Q)



ALT ON(&R)



ALT OFF(&S)



SHIFT ON(&T)



SHIFT OFF(&U)



WIN (&V)



HOME (&W)



END (&X)

---

## Sample bar codes

Code 39



SN00010130007

Codabar



\$- : +. / 1018009

Interleaved 2 of 5



99078006500123456789012345

Code 128



012345678901237254664545646

UPC-A with 5



0 8 0 1 2 3 4 5 6 7 8 6 1 2 3 4 5

EAN-13 with 2



8 8 2 0 2 1 2 2 4 8 5 4 8 6 2